

Work Order ID 83380

April-17-12 3:16:30 PM

slip 18/04

\*83380\*

Page 1

Item ID: DSI 9599-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/12 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 4/18/12 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: W

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9599

A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP DSI9599-011 CHG001 JB 8/2/2019

MCW 12/04/18

110

0.00

\*110\*

Pick Kit

Packaging

Memo

0.00

Packaging

(P)

12/04/18

120

0.00

\*120\*

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/2/2019

(41)

**Work Order ID 83380****\*83380\***

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Item ID: DSI 9599-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/18/12 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

130

0.00

**\*130\***

Packaging

Packaging

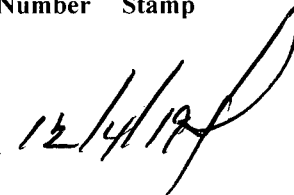
Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI9599-011

Location: \_\_\_\_\_



140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 12/04/19

0204-19

# Picklist Print

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Page 1

Work Order ID: 83380

Parent Item: DSI 9599-011

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/12

Required Date: 4/18/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.02.05 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4004-043 Side Restraint Angle and Tie Down Point		Manufactured	No			110	Each	2.0000	1	1	✓	20	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST141a		2							
				65433		2				65433			
D4420-041 Top Support Assembly		Manufactured	No			110	Each	2.0000	1	1	✓	83443	1/20
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				81218		2							
D4420-043 Top Leg Support Assembly		Manufactured	No			110	Each	1.0000	1	1	✓	20	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st139h		1							
				80927		1				80927			
D4422-1 Shim		Manufactured	No			110	Each	6.0000	1	1	✓	20	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST139d		6							
				80924		6				80924			
D4422-3 Shim		Manufactured	No			110	Each	10.0000	2	2	✓	20	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		-2							
				80925		10				80925			
				ST139d		12							

11/2/04/18

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Work Order ID: 83380

Parent Item: DSI 9599-011

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/12

Required Date: 4/18/12

Start Qty: 1.00

Required Qty: 1.00

D4423-1  
Splash Guard Extension

Manufactured No

110 Each 1.0000 1 1

✓ JB

Location

Loc Qty

Loc Code

st139h

1

71401

1

71401

AKS7-1032-130  
Insert

ALS7-1032-130

Purchased No

110 Each 0.0000 10 10

119775

✓ JB

AN4-6A  
Bolt

Purchased No

110 Each 1,635.0000 2 2

✓ JB

Location

Loc Qty

Loc Code

ST356

1635

119017

1135

121243

500

119017

AN525-10R9  
Screw

Purchased No

110 Each 17.0000 4 4

✓ JB

Location

Loc Qty

Loc Code

ST345

17

110023

17

110023

CR3212-4-05  
CHERRY RIVET

Purchased No

110 Each 536.0000 10 10

✓ JB

Location

Loc Qty

Loc Code

ST331

536

1108

536

1108

CR3212-4-06  
CHERRY RIVET

Purchased No

110 Each 212.0000 10 10

✓ JB

12/04/18

Location

Loc Qty

Loc Code

ST330

159

120521

159

120521

ST331

53

112492

18

112794

8

119717

27

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Work Order ID: 83380

Parent Item: DSI 9599-011

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/12

Required Date: 4/18/12

Start Qty: 1.00

Required Qty: 1.00

CR3212-5-06

Rivet

Purchased

No

110

Each

90.0000

10

10

Location

Loc Qty

Loc Code

ST331

90

120933

90

120933

CR3212-5-07

Rivet

Purchased

No

110

Each

170.0000

10

10

Location

Loc Qty

Loc Code

ST331

170

120833

70

121048

100

120833

MS20470AD4-7

Rivet, Universal Head

Purchased

No

110

Each

887.0000

4

4

Location

Loc Qty

Loc Code

ST319

622

120769

622

ST320

265

116081

117

118614

148

120769

MS20470AD4-5

Rivet, Universal Head

Purchased

No

110

Each

2,103.0000

4

4

Location

Loc Qty

Loc Code

ST319

2103

118405

744

120142

1359

120142

MS21042-08

USE MS21042L08

Purchased

No

110

Each

58.0000

2

2

Location

Loc Qty

Loc Code

ST300

58

103668

58

121185

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Work Order ID: 83380

Parent Item: DSI 9599-011

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/12

Required Date: 4/18/12

Start Qty: 1.00

Required Qty: 1.00

MS24694-S51

Screw

Purchased

No

110

Each

73.0000

5

5

✓

JB

Location

Loc Qty

Loc Code

ST289

73

116805

73

116805

MS27039-08-05

SCREW

Purchased

No

110

Each

96.0000

2

2

✓

JB

Location

Loc Qty

Loc Code

ST293

96

117316

96

117316

NAS1149DN832J

WASHER

Purchased

No

110

Each

1,658.0000

4

4

✓

JB

Location

Loc Qty

Loc Code

ST298

1658

119717

52

120422

1606

120422

NAS1149F0463P

Washer

Purchased

No

110

Each

107.0000

2

2

✓

JB

12/04/18

Location

Loc Qty

Loc Code

ST275

107

116702

2

120739

105

120739

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Shop Packet Print

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REFERENCE ONLY

# 5.0 PARTS LIST

Qty -011	Part Number	Description
X	DSI 9599-011	SQUIRREL CHEEK COMPATIBILITY KIT
/ 1	D4004-043	SIDE RESTRAINT ANGLE
/ 1	D4420-041	TOP SUPPORT ASSY
/ 1	D4420-043	TOP SUPPORT LEG
/ 1	D4422-1	SHIM
/ 2	D4422-3	SHIM
/ 1	D4423-1	SPLASH GUARD EXTENSION
/ 10	AKS7-1032-130	INSERT
/ 2	AN4-6A	BOLT
/ 4	AN525-10R9	SCREWS
/ 10	CR3212-4-05	RIVET
/ 10	CR3212-4-06	RIVET
/ 10	CR3212-5-06	RIVET
/ 10	CR3212-5-07	RIVET
/ 4	MS20470AD4-7	RIVET
/ 4	MS20470AD4-5	RIVET
/ 2	MS21042-08	NUT (OR MS21042L08)
/ 5	MS24694-S51	SCREW
/ 2	MS35206S242	SCREW (OR MS27039-08-05)
/ 4	NAS1149DN832J	WASHER
/ 2	NAS1149F0463P	WASHER

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 12.03.01  
CERT. NO.: SH05-4  
ISSUE NO.: 3

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9599	SHEET 3 OF 5
APPROVED		TITLE	DART AUX TANK AND SCALE
DE APPR.		ECL SQUIRREL CHEEK COMPATIBILITY NTS	
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